Mounting the Adapter:
Soft solder onto the bocal, with the center of the adapter 5/8" [15.9mm] above the center of the bocal vent, and rotated towards the front far enough to clear the whisper pad (about 55°).
Make sure the whisper key and pad will clear the adapter and microphone.
Drill the hole 1/16" [1.58mm].

Forrests cannot predict, and is not responsible for, possible changes in your bocal due to the installation of this product.