



Profiling:

Clamp a piece of soaked cane on the barrel.

Put the barrel in the machine.

Score the center of the cane by pressing the scoring knife into the cane while rotating the barrel.

Score the left shoulder by pressing the shoulder scoring knife into the cane while rotating the barrel.

Reverse the barrel in the machine and score the other shoulder.

Begin profiling, working from the outside edge of the cane towards the center, rotating the barrel as you move the carriage back and forth.

Reverse the barrel in the machine and profile the other end.

Repeat this 4 or 5 times, until no more cane is removed.

Clean off any shavings and apply a light coat of oil to the blade and shoe.

Adjusting the machine:

Cane thickness: Loosen the bearing lock screw, then turn the bearing adjusting screw (clockwise = thicker).

Shaving Thickness: Loosen the blade clamping screw, then turn the blade adjusting screw (clockwise = thicker)

Scoring Knives: Loosen the mounting screw from below for lateral adjustment. For depth adjustment, loosen the lock nut on the scoring knife stop screw, turn the screw to adjust (clockwise = deeper cut), and tighten the lock nut.

Incline: Loosen the mounting screws from below for lateral adjustment. To adjust the incline angle, loosen the lock screw, turn the angle adjusting screw (clockwise = less incline), then tighten the lock screw.

Profile length: Turn the brass carriage stop screws as needed.