



Gouging Cane

Select a straight piece of cane, the cane must lie flat in the gouger bed.

Trim both ends of the cane with a guillotine; this will assure that the ends are square.

Pre-gouge the cane; we recommend either pre-gouging machine (I-40) or pre-gouger (I-08).

Open the hold down arms by pushing the cocking levers towards the ends of the gouger until the arms lock in the open position.

Push in on the end stop lever, place the cane in the bed, and release the hold down arms (To release the hold down arms open the hold down arms a little further by pushing on the arms themselves, not the cocking lever, and then release the arms).

Release the end stop lever.

Gouge the cane using full strokes, from end stop to end stop. When the ball bearing on the carriage contacts the depth control bar, turn the cane in the bed and give it a few more strokes.

Adjusting the Gouge Thickness

To adjust the gouge thickness turn the adjustment screw; clockwise for a thinner gouge, counter clockwise for a thicker gouge.

Adjusting the shaving thickness

Loosen the blade holding screw then turn the blade adjusting screw, clockwise for a thinner shaving, counter clockwise for a thicker shaving.

Centering the gouge

The blade/carriage should be centered in the bed. if not, or if you're sure you want to offset the carriage: Loosen the carriage holding screws, then adjust each end with the adjusting screw, clockwise moves the carriage towards the depth control bar, counter clockwise moves the carriage away from the depth control bar.

After making any adjustment make sure the blade doesn't contact the bed!