Measuring Cane:
You can measure both tube cane and split pieces. Press the cane into the measuring tray and read the diameter on the dial.

Calibration:
Included with the machine is an 8mm test bar. Press the bar in the measuring tray, if the dial does not read 8mm the machine must be re-calibrated.
1) Do not try to turn the dial face - it is fixed in place.
2) Loosen the indicator set screw.
3) Press the test bar in measuring tray, then slide the indicator up or down in the holder until the dial reads 8mm.
4) Tighten the indicator set screw.